

HC1-FREE VULCANIZING SPLICE CEMENT

HC1-FREE is a Toluene free, one-part cement for vulcanized belt splicing. It is designed for use as a tackifying agent for cured and uncured rubber materials.

FEATURES:

- Toluene-Free formula
- Builds additional tack for uncured splice materials in preparation for a conveyor belt splice
- Brushable consistency for ease of application
- Good penetration into the splice materials
- Can be used with a variety of adhesive systems such as Fabric Primer and Steel Cord Primer
- Use for Natural Rubber (NR), Polyisoprene (IR), Styrene-Butadiene (SBR), Polybutadiene (BR), Polychloroprene i.e. Neoprene (CR) rubber belt splices
- Flammable

Product Information Properties:

Rubber Colour: Black

Base Polymer: NR/SBR Rubber

Solids (wt.): 15-20%

Calculated Coverage:

700 gr (1.54 Lbs.) - 2.7 M² (29 ft²)

3 kg (6.6 Lbs.) - 13.4 M² (144 ft²)

14.5 kg (31.9 Lbs.) - 67 M² (721 ft²)

170 kg (374 Lbs.) - 670 M² (7212 ft²)

Flash Point: 7 °C (45 °F)

Shelf Life: 6 Months at 21 °C (70 °F)

or 12 Months at 10 °C (50 °F).



PRODUCT CODE	WEIGHT (METRIC/IMPERIAL)
AA-HC1F-Q	700 gr / 1.54 Lbs.
AA-HC1F-G	3 kg / 6.6 Lbs.
AA-HC1F-5G	14.5 kg / 31.9 Lbs.
AA-HC1F-55G	170 kg / 374 Lbs.

NA

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